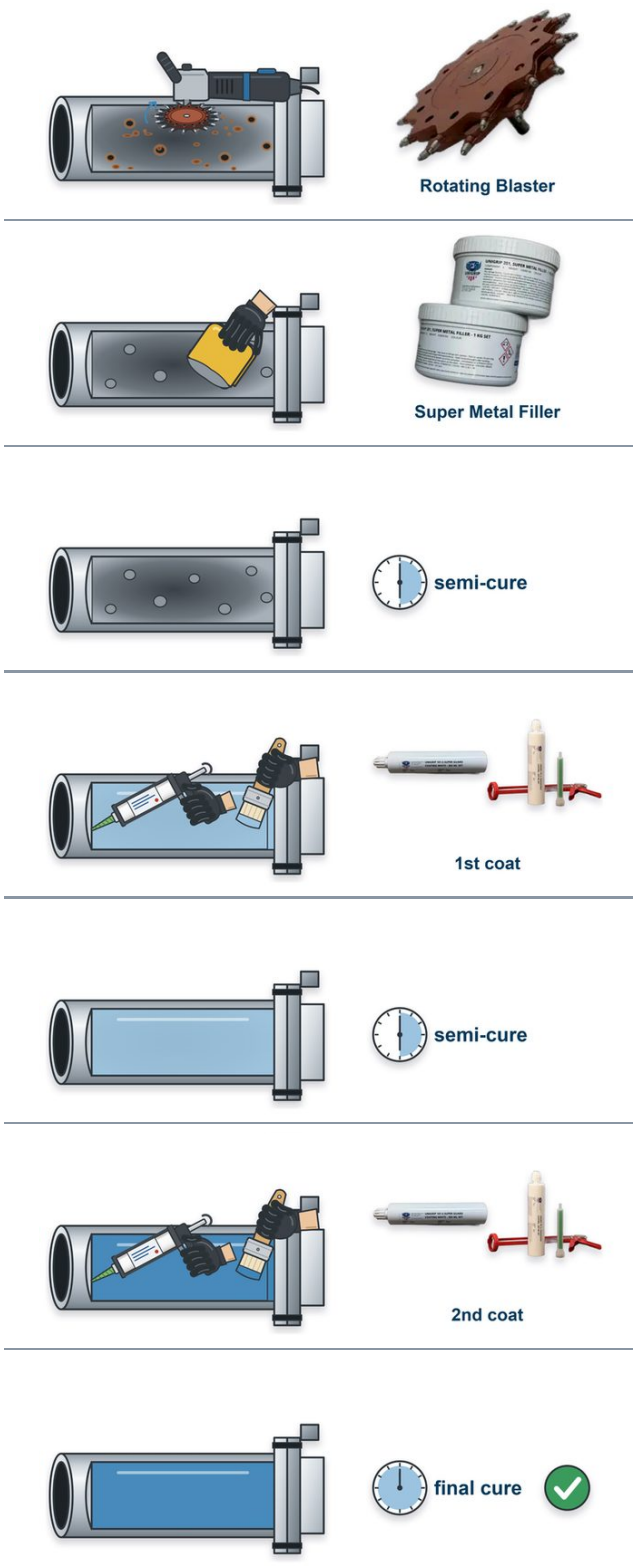
# Scrubber overboard outlet




**Internal protection of the scrubber overboard pipe and spool piece, exposed to aggressive scrubber wash water.**

1. Inspect the internal surface for corrosion, erosion and pitting. Surface preparation acc. to SepcoTech standards.

2. Rebuild corroded or pitted areas using SepcoTech Super Metal Filler, where required.

3. Allow semi-curing.

4. Apply a stripe coat of SepcoTech Super Guard to welds, edges and flange transitions, followed by the first full coat - 200 µm DFT.

5. Allow semi-curing.

6. Apply a second stripe coat and the second full coat of SepcoTech Super Guard - 200 µm DFT (total approx. 400 µm DFT).

7. Allow final curing.

*Note: Pay particular attention to the connection between the overboard pipe and the overboard valve flange. Alternatively, SepcoTech Aqua Guard can be used in the same sequence - 200 µm DFT per coat.*



*Includes AI generated images*